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## **CLAIMS**

Therefore, having thus described the invention, at least the following is claimed:

1 1. A media storage device for storing and providing access to data media in a data

2 storage system comprising a data exchange device configured to exchange data stored on

3 the data media and a media handling system configured to transfer the plurality of data

4 media between the media storage device and the data exchange device, the media storage

device comprising a housing configured to receive the data media, the housing having a

first elongate alignment groove adapted to slidably engage with a corresponding first

7 elongate reference rail located adjacent an opening in a data storage system such that the

media storage device may be inserted and removed by slidably engaging the first elongate

9 reference rail and the first elongate alignment groove.

1 2. The media storage device of claim 1, further comprising a locking plate attached

to the housing and configured to engage a locking mechanism located in the opening in

the data storage system.

1 3. The media storage device of claim 1, wherein the housing has opposing top and

2 bottom portions, one of which has the first elongate alignment groove that is adapted to

slidably engage the first elongate reference rail and the other which has a second elongate

alignment groove that is adapted to slidably engage a second elongate reference rail.

- 1 4. The media storage device of claim 1, wherein the housing is molded from plastic.
- 1 5. The media storage device of claim 1, wherein the housing further comprises a
- 2 handle operationally attached to the housing and configured to enable an operator to apply
- a force substantially parallel to the first elongate alignment groove such that when the
- 4 first elongate alignment groove engages the first elongate reference rail the media storage
- 5 device may be inserted and removed from the data storage system.
- 1 6. The media storage device of claim 3, wherein the housing has a side portion that
- 2 has a plurality of slots configured to receive the data media.
- 1 7. The media storage device of claim 3, further comprising:
- a spring mechanism comprising a first end and a second end, the first end being
- 3 operationally attached to the top portion of the housing; and
- 4 a finger attached to the second end of the spring mechanism and extending into
- 5 the plurality of slots,
- 6 wherein the spring mechanism and the finger are configured to engage the data
- 7 media when received with the plurality of slots.

- 1 8. The media storage device of claim 6, wherein the plurality of slots are defined by
- 2 a plurality of dividers positioned in spaced-apart relation within the housing so that the
- 3 plurality of dividers are substantially parallel to the axis of the elongate slot.
- 1 9. The media storage device of claim 7, wherein the spring mechanism comprises a
- 2 metallic strip.
- 1 10. A method of storing data media in a data storage system, the data storage system
- 2 comprising a data exchange device configured to exchange data stored on the data media
- 3 and a media handling system configured to transfer the data media between a media
- 4 storage device and the data exchange device, the method comprising the steps of:
- 5 locating the data media within the media storage device, the media storage device
- 6 configured to receive the data media and having a first elongate alignment groove; and
- 7 inserting the media storage device into an opening in the data storage system by
- 8 engaging the first elongate alignment groove with a first elongate reference rail located
- 9 adjacent the opening in the data storage system and applying a force in a direction
- substantially parallel to the first elongate alignment groove.
- 1 11. The method of claim 10, further comprising the step of locking the media storage
- 2 device in the data storage system by engaging a lock plate attached to the media storage
- device with a locking mechanism in the data storage system.

- 1 12. The method of claim 10, wherein the media storage device has opposing top and
- bottom portions, one of which has the first elongate alignment groove that is adapted to
- 3 engage the first elongate reference rail and the other which has a second elongate
- 4 alignment groove that is adapted to engage a second elongate reference rail located
- 5 adjacent the opening in the data storage system.
- 1 13. The method of claim 10, wherein the step of locating the data media within the
- 2 media storage device comprise the step of applying a retention force to the data media
- 3 when the data media are located within the media storage device.
- 1 14. The method of claim 10, wherein the step of locating the data media within the
- 2 media storage device comprises the step of inserting the data media in a plurality of slots
- 3 located in a side portion of the media storage device.

- 1 15. A media storage device for storing and providing access to data media in a data
- 2 storage system comprising a data exchange device configured to exchange data stored on
- 3 the data media and a media handling system configured to transfer the data media
- 4 between the media storage device and the data exchange device, the media storage device
- 5 comprising a housing configured to receive the data media, the housing having a means
- 6 for slidably inserting and removing the media storage device within an opening in a data
- 7 storage system by engaging the media storage device with an elongate reference rail
- 8 located adjacent the opening in the data storage system.
- 1 16. The media storage device of claim 15, further comprising a means for locking the
- 2 media storage device within the opening in the data storage system.
- 1 17. The media storage device of claim 15, wherein the means for slidably inserting
- 2 and removing the media storage device is a first elongate alignment groove in the
- 3 housing.
- 1 18. The media storage device of claim 15, wherein the means for slidably inserting
- 2 and removing the media storage device involves a first elongate alignment groove in a top
- 3 portion of the housing and a second elongate alignment groove in a bottom portion of the
- 4 housing.

- 1 19. The media storage device of claim 15, wherein the housing is molded from
- 2 plastic.
- 1 20. The media storage device of claim 15, further comprising a means for applying a
- 2 force substantially parallel to the first elongate alignment groove such that when the
- 3 means for slidably inserting and removing the media storage device engages the elongate
- 4 reference rail the media storage device may be inserted and removed from the opening in
- 5 the data storage system.